



Rev.	Rev. By	REVISIONS			Date	Rev.	Rev. By	REVISIONS			Date																
<p>TOLERANCES UNLESS OTHERWISE SPECIFIED:</p> <p>Dimension tolerances on sizes (ISO 2768-m)</p> <table border="1"> <tr> <td>0.5 - 3.0</td> <td>±0.10</td> <td>120 - 400</td> <td>±0.30</td> </tr> <tr> <td>3.0 - 6.0</td> <td>±0.10</td> <td>400 - 1000</td> <td>±0.80</td> </tr> <tr> <td>6.0 - 30</td> <td>±0.20</td> <td>1000 - 2000</td> <td>±1.20</td> </tr> <tr> <td>30 - 120</td> <td>±0.30</td> <td>2000 - 4000</td> <td>±2.00</td> </tr> </table> <p>BREAK SHARP EDGES 0.2</p> <p>M/C SURFACES $1\frac{1}{2}$ ($\mu\text{m Ra}$)</p>												0.5 - 3.0	±0.10	120 - 400	±0.30	3.0 - 6.0	±0.10	400 - 1000	±0.80	6.0 - 30	±0.20	1000 - 2000	±1.20	30 - 120	±0.30	2000 - 4000	±2.00
0.5 - 3.0	±0.10	120 - 400	±0.30																								
3.0 - 6.0	±0.10	400 - 1000	±0.80																								
6.0 - 30	±0.20	1000 - 2000	±1.20																								
30 - 120	±0.30	2000 - 4000	±2.00																								
Reference:		Material:				Drawn by:		Ck'd:																			
Dwg Desc:		Material No.:				Designed by:		Ck'd:																			
Proj. Desc:		Material Ref.:		Finish:		Approved by:		Date:																			
Projection		C/d Desc:		C/d Wgt: kg		Net Wgt: 0.4 kg		Scale: N.T.S.		Units: METRIC																	